# Self-service Repair Manual for vivo V50

Contents	
1 About this manual	2
1.1 Purpose	2
1.2 Caution	2
1.2.1 Repair notes	2
1.2.2 ESD precautions	3
2 Warranty	3
3 Tools	3
3.1 Hardware tools	3
3.2 Software update and software tools (to be confirmed after software release)	5
4 Repair guide	8
4.1 Spare parts	8
4.2 Device breakdown	11
4.3 Disassembly and assembly guide	12
4.3.1 Replace the back cover	12
4.3.2 Replace the M board bracket	16
4.3.3 Replace the lower speaker	17
4.3.4 Replace the ANA board (incl. the main mic and charging port)	19
4.3.5 Replace the M board	20
4.3.6 Replace the upper speaker	21
4.3.7 Replace the battery	22
4.3.8 Replace the display assembly	25
4.3.9 Replace the side buttons	27
4.3.10 Replace the display module	28

#### 1 About this manual

#### 1.1 Purpose

This manual is intended to guide DIY hobbyists with certain hands-on skills and repair experience in replacing official components of vivo phones.

#### 1.2 Caution

All features, characteristics, specifications, and other device information provided in this manual, including but not limited to device advantages, design, pricing, components, performance, availability, and functionality, are subject to change without prior notice. vivo reserves the right to modify this manual or any descriptions herein at any time without the obligation to give notice of such modifications. Please read through this manual carefully before repair. If you do not meet the repair conditions, do not disassemble the device. You may visit a vivo customer service center for repairs.

#### 1.2.1 Repair notes

Warning: Failure to follow the instructions herein or the use of non-official vivo components or improper tools may damage the device, its components, or other property; impair device functionality and water resistance; and in severe cases, cause fires or other safety hazards, leading to personal injury or death.

(1) vivo assumes no liability for any damage or defects resulting from repairs made by unauthorized carriers, yourself, or other non-professionals. vivo is not responsible for any device damage, personal injury, or other safety consequences caused by failure to follow this manual.

(2) Any damage or defects resulting from attempts to repair the device by anyone other than a vivo-certified service provider are not covered by the warranty.

(3) We recommend that you use only official tools for repairing. Most electronic components are sensitive to electromagnetic forces, and low-quality tools may easily damage your device. For tool details, see Section 3.1.

(4) We recommend that you use only official spare parts. Third-party spare parts may not function properly and may cause fires or personal injury.

(5) Some components, such as laser focusing/proximity/fingerprint sensors, rear cameras, touchscreen panels, and speakers, may require calibration to ensure their performance after repair.

(6) The water and dust resistance of a device repaired by yourself or other non-professionals cannot be guaranteed.

(7) If you need to access device fault data or obtain more detailed diagnostics, please visit a vivo customer service center.

(8) If you need to replace components that are unavailable on the market, please visit a vivo customer service center for further assistance.

(9) Before making repairs, back up important data stored in the device.

(10) Before making repairs, wear proper safety gear. vivo is not responsible for any injury due to failure to wear proper safety gear. For details of the required disassembly and assembly tools, see Section 3.1.

(11) Make repairs in a safe location.

(12) Before making repairs, make sure that the device is powered off and its battery is fully discharged.

(13) If the device is damaged, emits smoke, or produces a burning smell, stop repairing it immediately and contact vivo customer service. If a fire is started, extinguish it with a carbon dioxide or dry powder fire extinguisher, specialized foam, sand, soil, gravel, or a dedicated lithium-ion battery fire suppressant.

(14) When repairing the device, wear protective gear such as safety goggles, gloves, and masks.

(15) When removing the back cover, take care not to damage the device. Before reassembling the device, make sure that no free screws or foreign objects are left around the battery.

(16) During reassembly, inspect the back cover for abnormalities before reinstalling it. Avoid impact or pressure on the battery to prevent damage. If the battery is damaged, please visit a vivo customer service center.

#### 1.2.2 ESD precautions

Electrostatic discharge (ESD) is a sudden flow of electric current between two charged objects due to contact, a short circuit, or dielectric breakdown. ESD negatively affects mobile devices, particularly their electronic components.

(1) We recommend that you wear anti-static wrist straps and gloves, and use anti-static mats when you repair the device.

(2) Increase airflow in the work area to reduce the likelihood of accidental ESD. In an environment with low humidity, such as an air-conditioned room, ESD is more likely to happen.

### 2 Warranty

2.1 A 90-day warranty is provided for official spare parts. If any quality issues arise with them within that period, you may contact vivo for a replacement.

2.2 A device repaired by anyone other than a vivo-authorized service provider is not covered by the warranty, and you will bear the repair costs.

2.3 Any damage caused during self-service repairs will be your responsibility.

### 3 Tools

#### 3.1 Hardware tools

Tool name	Photo	Usage
Metal pry pick (with a scale)	5 10 5 10 5 3mm	Disassembling the display module

Screwdriver kit (rubber-grip dual-purpose screwdriver, 6 × 100 mm)	PH1.2/PH1.5 PH2.0 SL1.5/SL2.0	Removing and installing screws
PET pry sheet		Removing the back cover and display module
Suction cup		Removing the back cover
Anti-static carbon fiber tweezers (with pointed tips)	-	Removing board- to-board (BTB) and coaxial cable connectors
Metal flat-head tweezers	Selfer : 102/mm.10.2mm , 全統任然 , 就時急速度     Jireo 2mm 10.2mm     Jireo 2mm 10.2mm	Removing the M board and ANA board, or cleaning adhesive
Anti-shatter film	Signature Company	Preventing glass shattering on screen / back cover
Universal pressure fixture		Securing the screen or back cover
Electrical insulation tape, 3M, black, 17 mm	0	Optical calibration
False finger, flesh-colored, 20 × 20 × 12 mm		Testing electro- optical fingerprint recognition

	-	Testing electro-
False finger, black, 22 × 22 × 12 mm		optical fingerprint
		recognition
		Heating the back
Heating pad (default temperature: 65°C)		cover and screen

3.1.1 Tool purchase

Official purchase link:

https://www.vivo.com/eu/view/support/aboutSelfServiceRepair?code=selfServiceRepair

### 3.2 Software update and software tools (to be confirmed after software release)

3.2.1 Software update via FOTA

- To update software, go to Settings > System Update.
- If the system is already of the latest version, no update is needed.
- If a software update is available, you can set the time for automatic update.

#### Note:

1. Updating software via mobile data may incur additional fees.

- 2. If the latest software has been downloaded to the device, these options do not take effect.
- 3.2.2 Self-diagnosis

Before and after repair, perform a self-diagnosis to check if the device functions properly.

Open the vivo Store / vivo.com app, go to Support > Hardware Test > Self-calibration, and enter the calibration code "SELFREPAIR" to perform the check.

3.2.3 Self-calibration on the vivo Store / vivo.com app

You can perform calibration after replacing the display or camera, such as the calibration of the rear cameras (for devices with two or more rear cameras), in-display fingerprint scanner, infrared proximity sensor, and ambient light sensor. The calibration ensures proper functionality of components after repairs.

The following table describes calibration items and instructions.

Calibration	Instruction	Illustration	Description
item			
Rear	Open the vivo Store /	· · · · ·	This
cameras	vivo.com app, go to		calibration is
	Support > Hardware		required
	Test > Self-calibration,	Carrier Calibration Successful	after M
	enter the calibration	The calibration was successful. Retart the phone.	board
	code "SELFREPAIR",	200000000	disassembly
	tap Rear dual-camera		or
	calibration, and		replacement
	calibrate the cameras.		

			of any rear
			camera.
In-display fingerprint scanner	Open the vivo Store / vivo.com app, go to Support > Hardware Test > Self-calibration, enter the calibration code "SELFREPAIR", tap Screen finger calibration, and calibrate the fingerprint scanner.	percent fingerprint calibration   CALIBRATION 1   CALIBRATION 2   Degin test(udfp_calib1)   AVE wob sure?     NO     NO     VES     NO	This calibration is required after replacement of the display assembly, display module, or fingerprint
			module.
Infrared proximity sensor	Open the vivo Store / vivo.com app, go to Support > Hardware Test > Self-calibration, enter the calibration code "SELFREPAIR", tap Infrared proximity sensor calibration, and calibrate the infrared proximity sensor.	11:31 •       H •         Under infrared proximity calibrato       H •         The screen is facing up and ensure that there is no dirt or object blocking on the display       Please cover the top of the mobile phone screen with your hand and stay away         Real-time value::56       Temporary calibrated value: Calibrated value:60       Infrared original value: 1184.0         No calibrated value:       Calibrated value:       Calibrated value:         Calibrated value:       69.0	This calibration is required after M board disassembly or replacement of the display assembly or display module.
Ambient light sensor	Open the vivo Store / vivo.com app, go to Support > Hardware Test > Self-calibration, enter the calibration code "SELFREPAIR", tap Photosensitive calibration, and calibrate the ambient light sensor.	Note service that     Note service that	This calibration is required after M board disassembly or replacement of the display assembly or display module.

#### **3.3 Protective tools**

Tool name	Photo	Usage
Safety goggles		Preventing liquid/splinter splashes from hurting your eyes during repairs
Anti-static cut-resistant gloves		Preventing ESD damage and cuts during repairs
Anti-static wrist strap		Preventing ESD damage to the device during repairs
Anti-static mat		Preventing ESD damage to the device during repairs
Anti-shatter film		Preventing device damage or personal injury due to screen or back cover shattering

	Containing a burning
	battery
Fire bucket	

Note: vivo does not provide all protective tools. You need to purchase them from other sources.

# 4 Repair guide

### 4.1 Spare parts

No.	Material name	Purchase code	Illustration
1	Display assembly	5437422 5437423	
2	Display module	5436547	
3	Back cover assembly	5437429 5437430 5437431 5437432	

4	Battery	5437427	
	assembly	5437428	<text><text></text></text>
5	Wide-angle camera	5437426	
6	Rear main camera	5437437	
7	Front camera	5437425	FIA5020W
8	ANA board	4935289	

9	Lower speaker	5437424	
10	Side buttons	5437433 5437434	
11	Card tray	5437435 5437436	

### 4.2 Device breakdown



No.	Material name
1	FMA board
2	M board
3	FK board
4	Display assembly
5	ANA board
6	Sealed Li-ion battery
7	Upper speaker assembly
8	Camera lens with decorative ring
9	Side button assembly
10	Fingerprint scanner assembly
11	Lower speaker assembly
12	Motor assembly
13	M board bracket assembly

14	Back cover assembly
15	Rear main camera assembly
16	Rear wide-angle camera assembly
17	Front camera assembly
18	Camera flash assembly

#### 4.3 Disassembly and assembly guide

- > Perform the following steps before starting the repair:
- Back up your data.
- > Fully discharge the battery.
- > Power off the phone and disconnect all external data cables.
- > Wear anti-static gloves.
- If you find issues such as cosmetic damage and adhesive overflow after assembly, you may visit a vivo official service center.

#### 4.3.1 Replace the back cover

Difficulty: low Duration: 6–10 minutes Required spare parts: back cover assembly Tools:

Disassembly			
Operation	Illustration	Remarks	
Step 1: Power off the device,			
and then insert eject tool into			
the SIM card eject hole to			
remove the card tray.			
	2 A A A A A A A A A A A A A A A A A A A		

Step 2: Set the heating pad to 65°C and place the device on it for 5 minutes.		
Step 3: Place the suction cup at the bottom center edge of the back cover, lift it gently to create a small gap, and insert a pry pick to separate it. Do not slide the pry pick along the edges at this step.		Note: Use a handle suction cup. Be careful to avoid injury, as its handle may loosen during use.
Step 4: Apply an anti-shatter film to the back cover to prevent shattering. Slide the pry pick around the edges, with an insertion depth of up to 5 mm.	Start point -	Do not insert the pry pick deeper than 5 mm to avoid damaging internal circuits.

Step 5: Slowly lift the back cover from the left side at a shallow angle to avoid stressing the flexible printed circuit (FPC). Gently wiggle the cover side-to-side during lifting.

Never pull it forcefully, which may tear the FPC.

Step 6: Use a screwdriver to remove the screw securing the flash connector's bracket, and then remove the metal bracket.

Step 7: Remove the flash connector using anti-static (lift from tweezers the connector's top-right corner).

Step 8: Fully separate the back cover from the device.





Step 3: Align the back cover precisely and press firmly onto the middle frame. Wrap your fingers with a lint-free cloth and press adhesive areas to activate bonding.	

### 4.3.2 Replace the M board bracket

Difficulty: low

Duration: 8–12 minutes

Required spare parts: M board bracket assembly

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the back	See Section 4.3.1.	
cover.		
Step 2: Use a Phillips		
screwdriver to remove the 10		
M board bracket screws as		
shown in the illustration.		
Step 3: Lift the bracket from its		
bottom edge to remove it.		

Assembly		
Operation	Illustration	Remarks
Step 1: Align the left end of the		Check for any
M board bracket, and then	City of the second s	camera
secure it over the M board and		module
press firmly into position.		misalignment.
Step 2: Install the 10 M board		
bracket screws.		

# 4.3.3 Replace the lower speaker

Difficulty: low

Duration: 8–12 minutes

Required spare parts: lower speaker assembly

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the back	See Section 4.3.1.	
cover.		
Step 2: Remove the six	Do not insert the screwdriver into	
screws from the lower	the power filling hole.	
speaker bracket. Do not		
insert the screwdriver into		
the powder-filling hole.		



Step 3: Neatly route thecoaxialcableintothespeaker bracket's cable slot.



# 4.3.4 Replace the ANA board (incl. the main mic and charging port)

Difficulty: low Duration: 9–13 minutes

Required spare parts: ANA board assembly

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the back	See Section 4.3.1.	
cover.		
Step 2: Remove the lower	See Section 4.3.3.	
speaker.		
Step 3: Disconnect the BTB connectors and coaxial cable from the indicated positions.		
Step 4: Use pointed		
tweezers to lift the ANA		
board from the indicated		
	Assembly	
Operation	Illustration	Remarks
Step 1: Align the bottom		
edge of the ANA board with		
the middle frame, and then		
press the board until it lies		
flat without lifting.		

Step 2: Connect the coaxial	
cable.	
Step 3: Connect the BTB	
connectors of the display	
and fingerprint scanner.	

## 4.3.5 Replace the M board

Difficulty: low

Duration: 9–12 minutes

Required spare parts: M board

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the back	See Section 4.3.1.	
cover.		
Step 2: Remove the M	See Section 4.3.2.	
board bracket.		
Step 3: Use pointed		After the
tweezers to disconnect		camera is
BTB connectors and/or		removed,
coaxial cables of the		protect it from
battery and other		dust and
components. After the		contamination.
camera is removed,		Avoid touching
protect it from dust and		the lens to
contamination. Avoid		prevent impact
touching the lens to		on photo
		quality.



### 4.3.6 Replace the upper speaker

Difficulty: low

#### Duration: 9–12 minutes

Required spare parts: upper speaker assembly

Disassembly			
Operation	Illustration	Remarks	
Step 1: Remove the back cover.	See Section 4.3.1.		
Step 2: Remove the M board	See Section 4.3.2.		
bracket.			
Step 3: Remove the M board.	See Section 4.3.5.		
Step 4: Use a flat-head		When	
screwdriver to detach the		removing the	
speaker reinforcement plate,		speaker unit,	
and then remove the upper		do not insert	
speaker unit.	BATTERSON AND AND AND AND AND AND AND AND AND AN	the	
		screwdriver	
		too deeply to	
		avoid	
	METAPATION AND AND AND AND AND AND AND AND AND AN	the display.	
	Assembly		
Operation	Illustration	Remarks	
Step 1: Clean residual adhesive		Avoid	
from the upper speaker area.		damaging	
Apply a new adhesive tape to		the display	
secure the upper speaker to the	HARRING HERRICH	during	
middle frame and remove the		adhesive	
blue release liner.		removal.	
Step 2: Press the speaker to			
position on the middle frame.			

### 4.3.7 Replace the battery

Difficulty: low Duration: 6–10 minutes Required spare parts: battery assembly

Before you remove the battery:

- 1. Fully discharge the battery.
- 2. Prepare a fire bucket in case of a battery fire.

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the	See Section 4.3.1.	
back cover.		
Step 2: Remove the M	See Section 4.3.2.	
board bracket.		
Step 3: Disconnect the		
BTB connector of the		
battery.		
Step 4: Slowly pull the		Keep your
battery PET film by its		hands clear
pull tab, maintaining a		of the
145° angle between the		battery area
tab and battery surface		during the
during pulling.	Reader and Conc. Led	process.
	Assembly	
Operation	Illustration	Remarks
Step 1: Inspect the		
battery for swelling,		
deformation, or		
damage. If any defects	· (8)	
exist, the battery		
cannot be reused and		
must be replaced.	County Transformer	
		1

Step 2: Clean residual adhesive from both the main upper part and battery. Remove any residual black adhesive from the indicated areas. Also remove the PET film from the old battery.

Step 3: Take a new battery PET film and two battery adhesive tapes. Apply them to the battery and main upper part as indicated. Remove all release liners.



Step 4: Before installation, make sure that the battery and compartment battery are free of foreign objects. Install the battery into the compartment and press the indicated adhesive areas with your fingers to activate bonding.



### 4.3.8 Replace the display assembly

Difficulty: medium

Duration: 15–20 minutes

Required spare parts: display assembly

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the back	See Section 4.3.1.	
cover.		
Step 2: Remove the M	See Section 4.3.2.	
board bracket.		
Step 3: Remove the lower	See Section 4.3.3.	
speaker bracket.		
Step 4: Remove the M	See Section 4.3.5.	
board and cameras.		
Step 5: Remove the	See Section 4.3.7.	
battery.		
Step 6: Remove the	See Section 4.3.6.	
upper speaker.		
Step 7: Remove the ANA	See Section 4.3.4.	
board.		
Step 8: Remove the		
motor.		

Step 9: Remove the fingerprint scanner.		
	Assembly	
Operation	Illustration	Remarks
Step 1: Install the upper	See the following sections: 4.3.4, 4.3.5, and 4.3.6.	
speaker, M board,		
cameras, motor,		
fingerprint scanner, and		
ANA board.		
Step 2: Install the FMA		
board: First, apply FMA		
back adhesive. Then,		
connect both ends of the		
FMA BTB connector to		
the M board and ANA		
board respectively.		
Finally, secure the FMA		
board to the middle frame		
and adhere it to the soft		
pad at the bottom of the		
battery compartment.		
Step 3: Install the coaxial		
cable: Connect both ends		
of the coaxial cable to the		
M board, and then route		
the cable through the	enal (138)	
cable slot. Apply a PET		
film, press it firmly, and		
secure the black coaxial		
connector to the ANA		
board.		
Step 4: Install the lower	See the following sections: 4.3.1, 4.3.2, 4.3.3, and 4.3.7.	
speaker, battery, M board		
bracket, and back cover.		

Step 5: Power on the device to verify normal screen display.		
Step 6: Perform	After assembly, calibrate the rear cameras, in-display	
calibrations.	fingerprint scanner, infrared proximity sensor, and ambient	
	light sensor as specified in Section 3.2.3.	

# 4.3.9 Replace the side buttons

Difficulty: low

Duration: 6-8 minutes

Required spare parts: side button assembly

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove the back	See Section 4.3.1.	
cover.		
Step 2: Use a flat-head		
screwdriver to press the		
button, and then pry out		
the side button bracket		
from the indicated slots.		
The side buttons will		
detach automatically.		
	Assembly	
Operation	Illustration	Remarks
Step 1: Place the new	and the second second	
side buttons into their		
slots, and keep them in		
parallel with the middle	En alle alle alle	
frame.	All and the second and	
Step 2: Take a new side	A subscription with a set	
button bracket, use		
pointed tweezers to		
position it into the slot,		
and then press it to		

ensure	proper	
engagement.		

#### 4.3.10 Replace the display module

Difficulty: high

Duration: 20-50 minutes

Required spare parts: display module

Before you remove the display module:

- 1. Wear gloves to prevent finger cuts from the metal pry pick.
- 2. Insert the pry pick only between the cover and screen. Inserting the pry pick to the middle frame gaps can cause scratches.
- 3. Prepare some glue (purchase code: 5121839), which is required for some models.

Disassembly		
Operation	Illustration	Remarks
Step 1: Remove	See Section 4.3.1.	
the back cover.		
Step 2: Remove	See Section 4.3.2.	
the M board		
bracket.		
Step 3: Remove	See Section 4.3.5.	
the M board.		
Step 4: Remove	See Section 4.3.7.	
the battery.		
Step 5: Heat the		
display at 65°C for		
5 minutes on the		
heating pad.		

Step 6: Separate the display FPC from the middle frame, the residual glue, insert a metal pry pick 3 mm deep from the device's top-right corner to create а between display and the main upper part, and then switch to a PET pry sheet for disassembly.



1: Clean Step residual adhesive from the middle frame while it is still warm, as shown in Figure 1. Inspect the middle frame and replace it if it is damaged. The locations of three types of conductive foam are shown in Figure 2.

To install Type 1 conductive foam, adhere its black portion to the dotted pad area, as shown in Figure 3.

Step 2: As shown in the figures, apply display adhesive tapes 1 and 2 to the main upper part. Match positions A, B, C, and D on the adhesive with corresponding locations on the main upper part. Press the adhesive tapes to activate bonding.



Adhesive removal tips:

- For strip-shaped residue, pinch one end and peel it off in one motion.
- 2. For irregular residue, use flathead plastic tweezers to scrape it off along the middle frame. For stubborn residue, wrap tweezers with adhesive tape, press it to the residue, and lift the residue.

Step 3: Take a bottle of glue, clear any cured from glue the applicator tip to ensure proper glue flow, and apply glue on the bottom edge of the device.

As shown in Figure 1, starting from Point A, follow the arrow along the narrow edge to Point B (slightly tilt the tip against the edge for precise control).

Step 4: Clean excess glue inside with a pry tool. Adjust uneven glue with the applicator tip. The figure on the right side shows how it looks after proper glue application. Then, remove all adhesive release liners.





Step 8: Apply an FPC adhesive tape to the middle frame, install the M board, remove the release liner of the FPC adhesive tape, connect the screen FPC BTB connector, and secure the FPC. Step 9: After full assembly, place	<image/>	
the device on the		
pressure fixture as		
shown and	SPI-015	
maintain pressure		
for 30 minutes.		
Step 10: Power on	and the second second	
the device to verify	C THE CONTRACT OF CONTRACT.	
its functionality.	Tur IBNU 14:09	
Step 11: Perform	After full assembly, calibrate the rear cameras, in-display	
calibrations.	fingerprint scanner, infrared proximity sensor, and ambient	
	light sensor as specified in Section 3.2.3.	